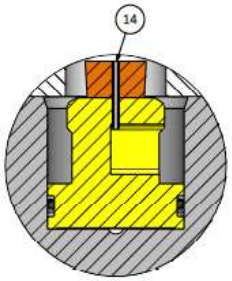
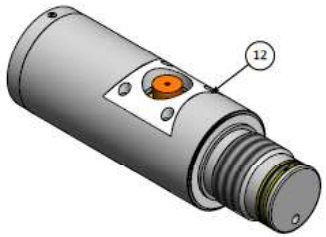
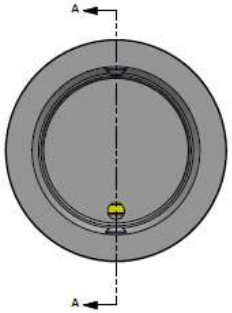
11.2 Assembly Drawing 3725 – 2.590" OD Punch Head (Sheet 1)

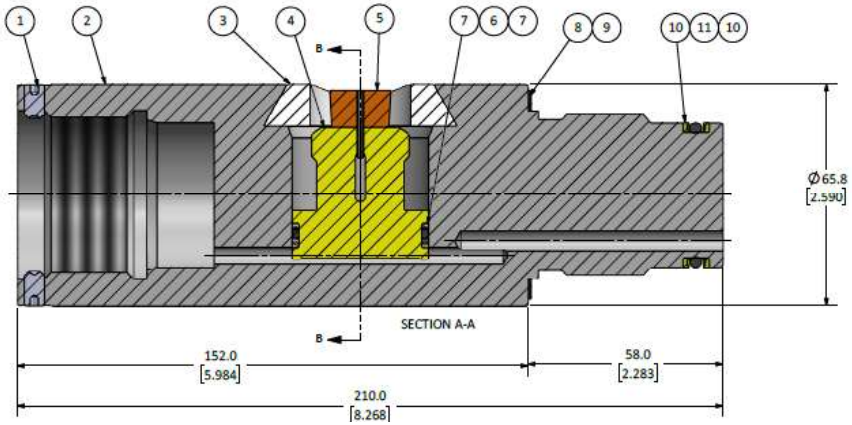
ITEM No.	PART No.	DESCRIPTION	QTY	REDRESS ITEM
1	002396	M6 x 10mm, SET SCREW CUP POINT	2	
2	003730	PUNCH HOUSING	1	
3	003729	RETAINER PLATE	1	
4	003732	PUNCH PISTON	1	
5	003727	0.715" PUNCH BUTTON	1	●
6	002675	BS127 ORING	1	●
7	002674	O-RING BACK UP	2	
8	002366	SHIM WASHER, 62x50x0.1mm	5	
9	002440	SHIM WASHER, 62x50x0.5mm	4	
10	002374	O-RING BACK UP	2	
11	002375	O-RING BS221	1	●
12	002383	M4 x 6mm, LOW SOC HD CAP SCREW	4	
13	002441	THREAD PROTECTOR, 47.6 x 50.8mm	1	
14	001698	2mm SPRING PIN	1	●

● - REDRESS KIT P/N: 003731









NOTES:
SEE SHEET 2 FOR QUALIFIED PUNCH CONFIGURATIONS

REV.	DATE	DESCRIPTION	BY	CHK	APP
1	24 NOV 2020	FIRST RELEASE	SC	IM	IM

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETRES [INCHES]
CONCENTRICITY: <0.5 [0.010"] T.I.R
MACHINED SURFACES: <3.2µm Ra
THREAD LEAD ANGLES: 45 - 75°
THREAD BACK ANGLE: 25 - 45°
ALL CORNERS: R0.4 [0.016"] MAX
ANGLES: +/- 0.5°

TOLERANCES

METRIC SIZE		IMP. EQUIV.
X	±0.50	[0.020"]
X.X	±0.10	[0.004"]
X.XX	±0.05	[0.002"]

MAT'L CODE:	N/A
COAT CODE:	N/A
PROJECT NO:	0024
WEIGHT:	KG
SHEET:	1 OF 2
REV. NO:	1

kaseum

TITLE:
2.590" K-PUNCH HEAD

DRAWING NO: 003725

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