

11.6 Assembly Drawing 2868 – Check Valve

ITEM No.	PART No.	DESCRIPTION	QTY
1	002828	CHECK VALVE HOUSING	1
2	002861	SPRING	1
3	002827	CHECK VALVE	1
4	000373	BS007, VITON V90, O-RING	2
5	002826	CHECK VALVE INSERT	1

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<small>UNLESS OTHERWISE SPECIFIED:                  DIMENSIONS ARE IN MILLIMETRES (INCHES)                  CONCENTRICITY: &lt;math&gt;\le 0.5 [0.010]&lt;/math&gt; T.I.R                  MACHINED SURFACES: &lt;math&gt;\le 3.2\mu\text{m Ra}&lt;/math&gt;                  THREAD LEAD ANGLES: 45 - 75°                  THREAD BACK ANGLE: 25 - 45°                  ALL CORNERS: R0.4 [0.016"] MAX                  ANGLES: +/- 0.5°</small>			MAT'L CODE: N/A COAT CODE: N/A PROJECT NO: 0024 METRIC SIZE IMP. EQUIV: X ±0.50 [0.020"] X,XX ±0.10 [0.004"] X,XX ±0.05 [0.002"]
TITLE: CHECK VALVE I/ K-PUNCH		WEIGHT: KG SHEET: 1 OF 1 REV. NO: 1	DRAWING NO: 002868

REV.	DATE	DESCRIPTION	BY	CHK	APP
1	18 FEB 2020	FIRST RELEASE	SC	IM	IM